



## Recommended Maintenance for Glosser Compactors & Precrushers

### Monthly

- Grease lateral guide bars for ram(s)
- Grease zerk fittings - both ends of hydraulic cylinder
- Keep debris from accumulating under machine and behind ram
- Hydraulic Oil Reservoir - check so that the oil level is 4" from the top of the tank when the machine is not running. Add any high-grade AW-22 hydraulic oil as needed (mineral oil).
- Grease drift catch system - front and back
- Check wear pads - replace when plastic is 1/8' away from the metal on wear pad
- Inspect hydraulic hoses and fittings

### First 50 Hours of Operation

- Replace hydraulic canister

### Every 250 Hours of Operation

- Replace hydraulic canister
- Grease zerk fitting - electric motor -  
DO NOT OVER GREASE EACH TIME! ONE SMALL SHOT IS OK.

### Yearly

- The hydraulic reservoir should be drained and cleaned of any sludge on the bottom, then filled with fresh oil (type AW-22)
- The hydraulic filler/breather cap and screen should be cleaned (bi-yearly if in dusty areas)
- The hydraulic filter canister manufacturer recommends replacing the filter after the first 50 hours of operation (typically about 60 days), and every 250 hours thereafter (approximately 1 year)
- NOTE: Replace filter and oil more often in dusty areas